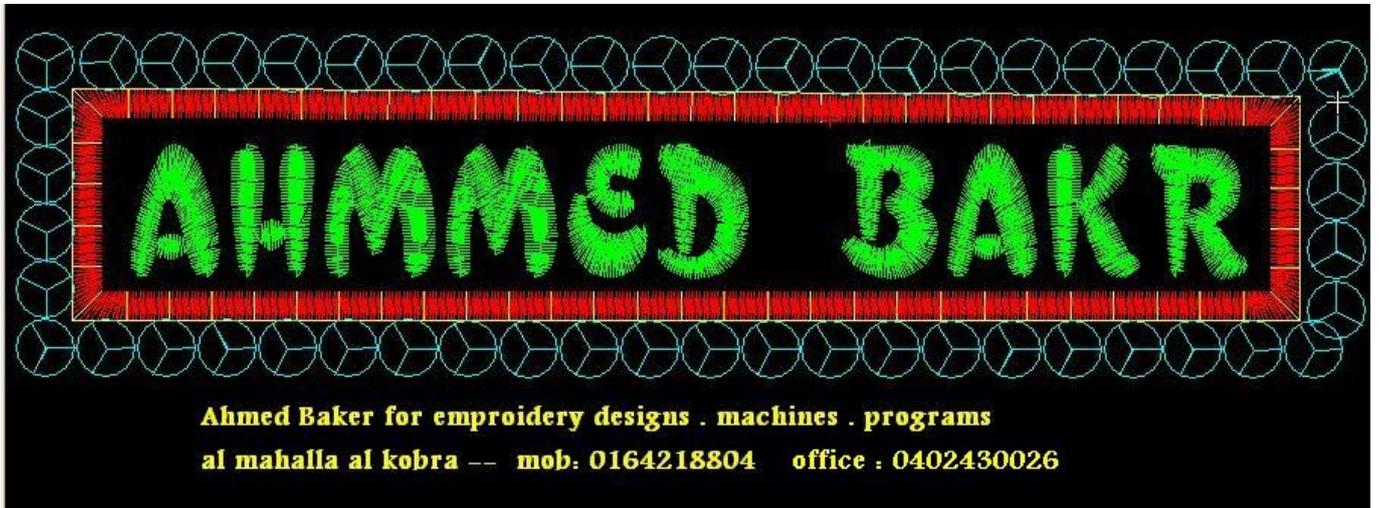

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This invention relates generally to rotating impellers, and more particularly to apparatus and methods for rotating impellers used to mix or blend a liquid with a gas. Prior art rotating impellers generally include impeller blades that extend radially from a cylindrical hub. The blades are supported by the hub to cause rotation of the impeller assembly as the hub is driven by a shaft. A feed port is provided in the hub for feeding the liquid into the impeller and a discharge port is provided for discharging the fluid from the impeller to the exterior of the impeller assembly. The above-mentioned prior art impellers are typically used in equipment for blending two or more liquids or in multi-bladed centrifugal pumps. One prior art blender is illustrated in FIG. 1. The blender comprises an impeller assembly 2 having multiple impeller blades 4. The impeller blades 4 are rotatably mounted by a cylindrical hub 6. The hub 6 is removably mounted in a hub socket 6a formed in an adapter 9 for the impeller assembly 2. The adapter 9 is removably mounted to a main shaft 11 by a threaded hub portion 12. The impeller assembly 2 can be removed from the adapter 9 by rotating the adapter 9, which in turn rotates the impeller assembly 2. In the prior art blender illustrated in FIG. 1, the impeller assembly 2 is rotated by a pump shaft 15 that is secured to the hub 6 and extends outwardly from the impeller assembly 2. The impeller assembly 2 is rotated by a motor, such as a variable frequency drive (VFD), that rotates the impeller assembly 2 in a direction to feed the liquid (which is fed into the blender by an inlet fitting 13) through the discharge port and out of the discharge outlet of the impeller assembly 2. In some prior art mixing devices, a plug 13 is used to feed a liquid to be mixed or blended into the housing of the mixing device. Typically, a portion of the impeller blades 4 protrude into the mixing chamber and, by rotating the impeller assembly 2, the impeller blades 4 propel the liquid mixture of the liquid and gas out of the discharge port and through the discharge outlet. In other prior art mixing devices, a hollow shaft is used to feed a liquid into the mixing chamber. As the impeller assembly rotates, the blades propel the liquid through the discharge outlet. A mechanical mixer/blender is shown in U.S. Pat. 82157476af

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